

# marigi LOW IR-EMISSION EXHAUST SYSTEM

## Hermonit-430 POST-CURING CYCLE EXHAUST SYSTEM

### TO CHECK AFTER INSTALLATION/ BEFORE START ENGINE----->

- #1- Prepare a clean area free of flammable materials
- #2- Verify that there are no hydrocarbons near the exhaust system
- #3- Check that nothing is in contact with the exhaust system
- #4- Verify that is sufficient ventilation near the exhaust system for any post curing fumes

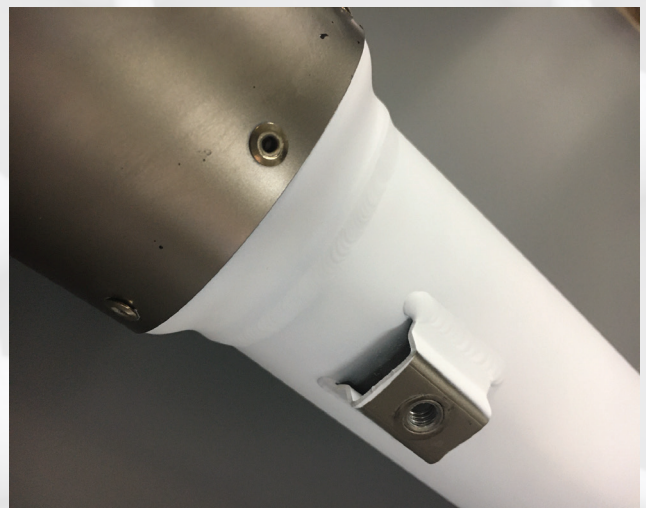
### POST CURING----->

- #5- Switch on the smoke extractor fan
- #6- Start the engine for 2/3 minutes at minimum rpm---> SWITCH OFF THE ENGINE
- #7- Wait 10 minutes with the engine off to cool down the exhaust system
- #8- Start the engine for 2/3 minutes at middle rpm---> SWITCH OFF THE ENGINE
- #9- Wait 10 minutes with the engine off to cool down the exhaust system
- #10- After this post curing cycle if necessary repeat step #8

### MAINTENANCE----->

- A- To clean use only neutral soap and water with soft brush
- B- In case of needs it is possible renew the coating on used components

For more information please contact us to: [tech@marigi.eu](mailto:tech@marigi.eu)



## #POWERINCOATING

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